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POSITIVE RECALL

EFFECTIVE 19/7/25 AUTH SLM

RELEASE DATE

JUL 1 2019

55

9-89

D412-724-043

Job Sheet 193751

U/R

SLM
19/07/25

Part No: D412-724-043

Job Qty: 1 pcs ✓

Part Name: Head Rest Assembly, LH



Part Weight: 0 lbs

Job Created: 4/22/19

Due Date: 5/7/19

Type: Stock

Status: New

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Priority: Medium

Note: DWG REV a SHEET 5 IPP Rev:A 04.09.08 New Issue KJ/JLM

Ship Via:

Master Unit No
010707

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Packaging 1 - Pick Kit	1 pcs		5/7/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	0.2	
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S200845



Part: D412-724-043

Job No: 193751

Serial No/Batch: S200845

Revision:

Inspector:

Exp Date:

Instructions: TC PDA PDA04-11 Issue 1: 07/26/19

				Packaging 1 - 32					
				Packaging 1 - 33					
				Packaging 1 - 34					
				Packaging 1 - 35					
				Packaging 1 - 36					
				QC 4 - 28					
120 QC 4	1 pcs	5/7/19	0.00 0.00	QC 4 - 58					
				QC 4 - 69					
				QC 4 - 9					
				QC 4 - 46					
				QC 4 - 68					
				DC - 1 - B4B					
125 DC - 1 - B4B	1 pcs	5/7/19	0.00 0.00	DC - 2 - B4B					
				Packaging 3 - 1 - B4B					
130 Packaging 3-1 - Stock - B4B	1 pcs	5/7/19	0.00 0.00	Packaging 3 - 2 - B4B					
				Packaging 3 - 3 - B4B					
				Packaging 3 - 4 - B4B					
				Packaging 3 - 5 - B4B					
				Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				140 QC 21 - FG	1 pcs	5/7/19	0.00 0.00	QC 21 - FG - 21	
								QC 21 - FG - 70	
QC 21 - SA - 53									

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Master Unit N° 010707

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN525-10R6	Screw	4 ea (1 ea)	110-Packaging 1 - Pick Kit	FM 137307 ✓
D3303-041	Head Rest	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	STP2205 ✓
D3304-043	Tube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	ST99423 ✓
(ST 457) X				

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R6	4	365	0
	D3303-041	1	1	0
	D3304-043	1	6	0

Part Specifications				
Specifications could not be found.				

Plex 4/22/19 11:22 AM Dart.lajeunesse.marie

NCR No.

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation				Disposition					
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread					

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only



Job: <u>193751</u>		DISPOSITION		DEPARTMENT/PROCESS				Completed By	
Part No. <u>D412-724-043</u>		Rework ☒ Scrap ☐ Use-as-is ☐		Skid-tube Machining ☐ Large Fab ☐		Cross tube Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		Disposition				DATE (QSI042) 51 19/07/25 9-89	
Description Work Order Deviation		Acceptable to replace BBS-0016 pip-plus with WAS1353DS 7513D as per D3304 Rev. C				Completed By			
						Lead hand / Supervisor			
						QC / QA Coordinator			
Root Cause		FAULT CATEGORY							
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up		☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	
Other/Details:									